

STEERSMARTS™

2018+ JL Jeep Wrangler Yeti XD Frame Side Track Bar Reinforcement Bracket

Part Number: 79025001



Tool List:

1. Torque Wrench
 2. 18mm socket, ratchet, open end/ratching wrench (may need both)
 3. 19mm socket, ratchet, open end/ratching wrench (may need both)
 4. 21mm socket, ratchet, open end/ratching wrench (may need both)
 5. Socket Extension
-

Installation Steps:

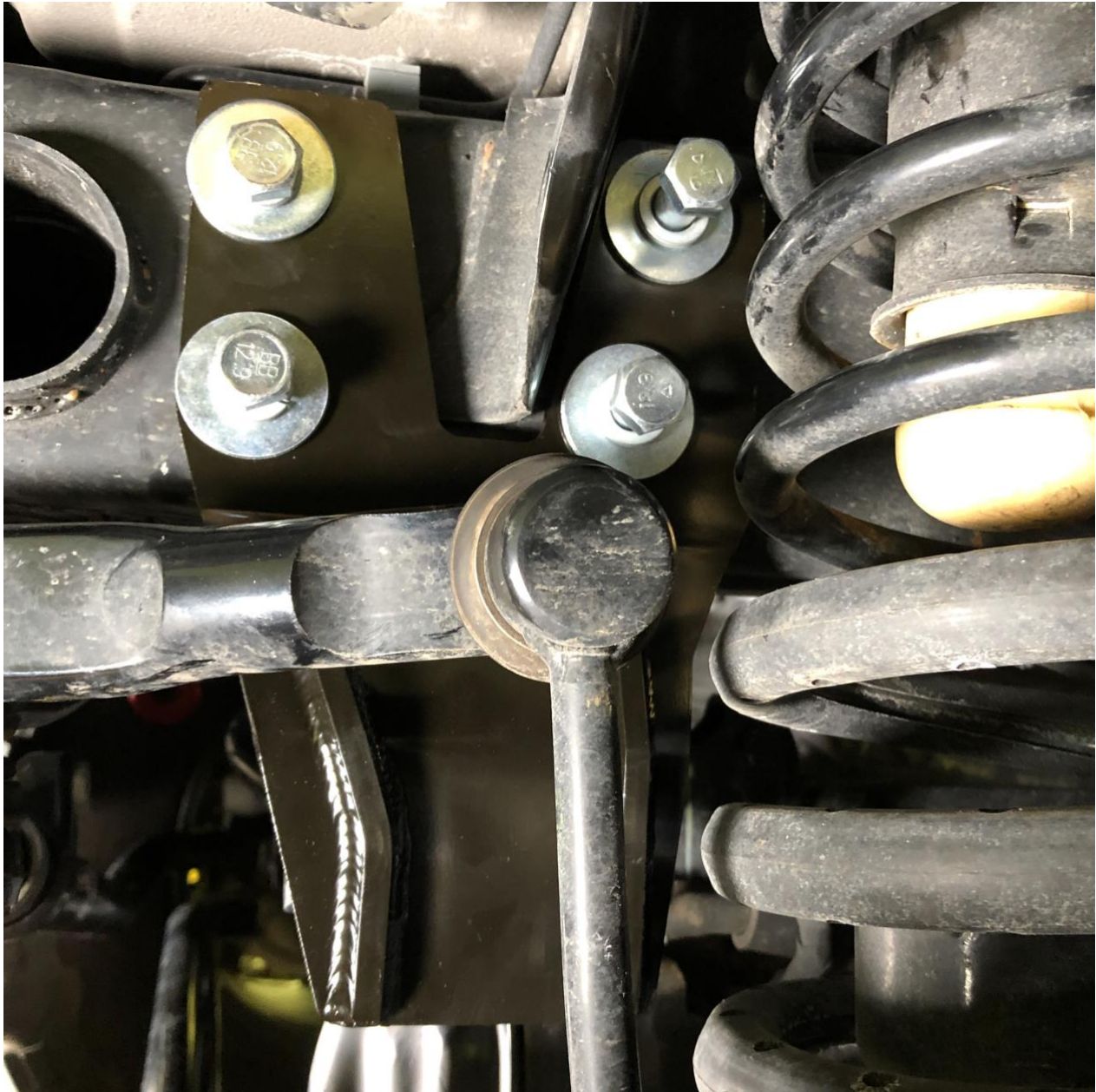
1. Remove Track Bar bolt from frame side. (no need to remove track bar)



2. Remove 4x fasteners holding Power Steering Gear Box:

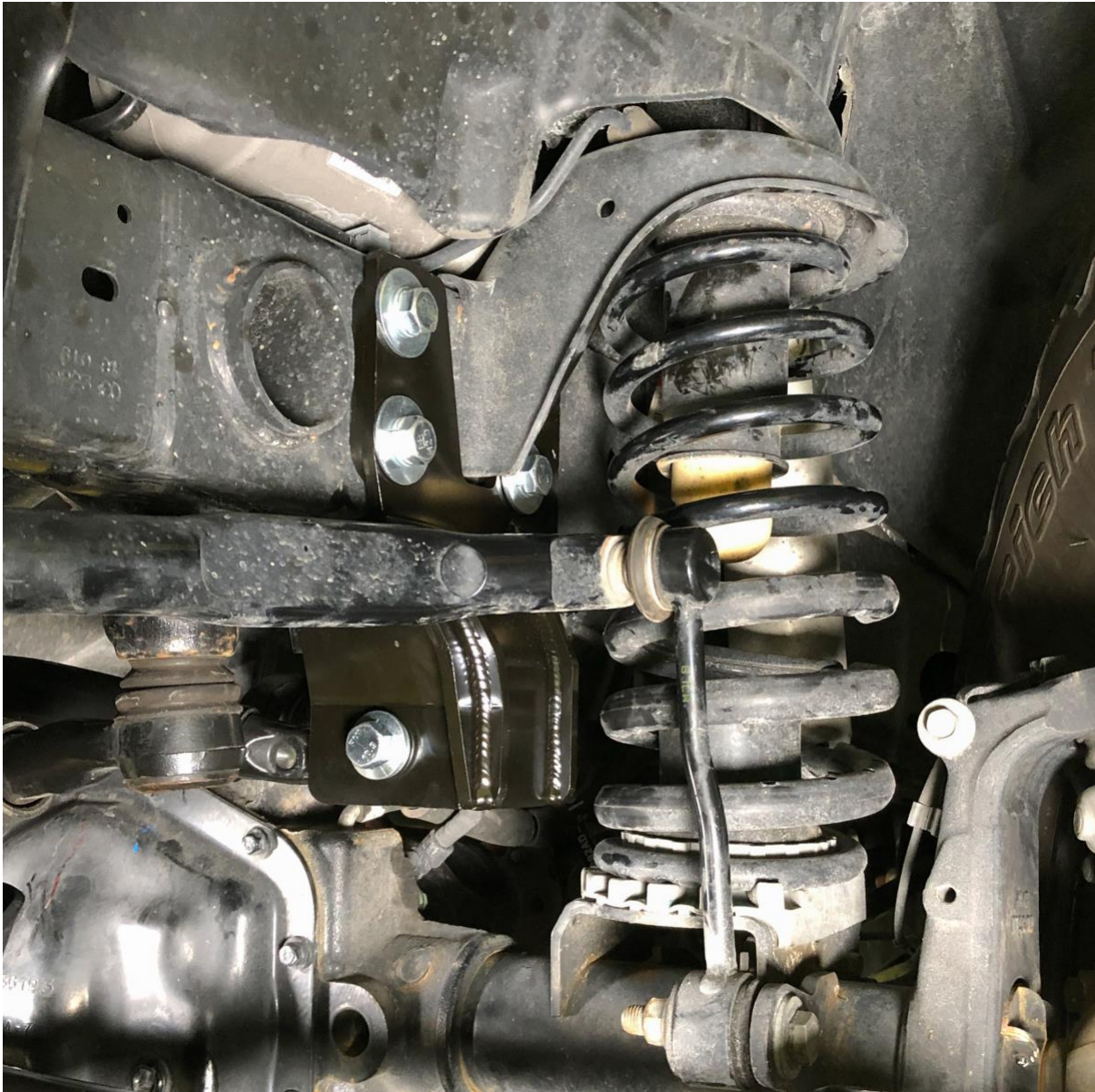


3. Slide Trackbar Reinforcement Bracket into place
4. Using new fasteners included in box, slide the two longest M12 bolts into holes 1 & 2 (closest to bumper), the two shorter M12 bolts into 3 & 4, and the M14 bolt through the track bar hole, using the M14 lock-nut. (*Proper washer stacking is lock washer first, then the big washer*) (see photo)



5. Torque 4x M12 Power Steering Gear bolts to 100 ft. lbs.
 - a. Note - If you have trouble getting a socket/wrench on bolt #3, try using a ratchet strap to gently pull the coil spring to the side and out of the way enough to gain access.
 - b. This is where you may need to use a socket extension

6. Torque 1x M14 Track Bar bolt to 125 – 130 ft. lbs.
 - a. ****Note – you may need to install this bolt with the nut on the front side rather than the back depending on the height of your lift and clearance. It could potentially impact the axle when the bolt head is on the front instead of the back****



7. You have successfully installed the Frame Side Track Bar Reinforcement Bracket