

07-13 Chevy/GMC Silverado/Sierra 1500 **Rear Upper Shock Mount**



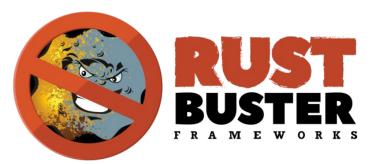


REQUIRED TOOLS

Jack Stands or Lift Mig Welder Paint/Primer **Locking Pliers** Hand Grinder **Cutting Wheel or Torch Welding Gloves** Welding Hood/Shield Ear & Eye Protection Sockets & Ratchet Fire Extinguisher

KIT CONTAINS

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Shock Mount Bracket	1
M14x80mm Bolt	1
M14 Washer	1
M14x2mm Hex Nut	1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. The user assumes all liability when installing the product.



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3) PREPARING FOR YOUR INSTALL

Remove your vehicle's bed, and locate the part on the crossmember. Unbolt the shock with a 21mm socket, and move it out of the way.







4) **CUT**

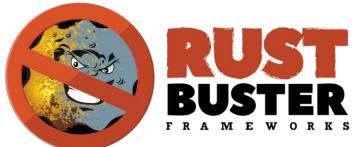
Cut the mount off the crossmember, followed by cleaning and grinding down the remaining material, rust, and debris, revealing bare metal.





Paint the part and work area with a weld through primer to help prevent against further rust development.





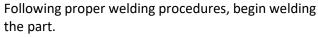
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5) WELD

Remove any potential fire hazards from the work area.

Using the shock for proper alignment of the bracket, Tac weld the part to the frame.





100% weld around all edges.



Reinstall your shock with the included hardware with a 21mm socket.

