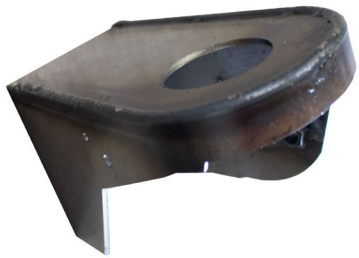
RUST BUSTER FRAMEWORKS

RB7323, RB7324, RB7325, & RB7326

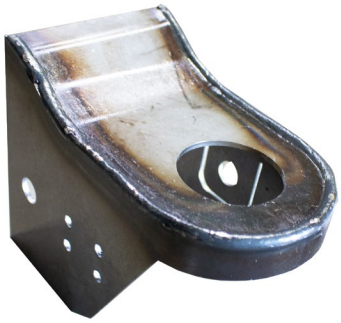
Chevy/GMC 99-06
Cab & Core Support Mount Brackets

VIDEO AVAILABLE

RB7323L/R



RB7324L/R



RB7325L/R

RB7326L/R

REQUIRED TOOLS	KIT CONTAINS	QTY
Jack Stands or Lift	Cab/ Core Support Mount Bracket	1
Mig Welder		
Paint/Primer		
Locking Pliers		
Hand Grinder		
Cutting Wheel or Torch		
Welding Gloves		
Welding Hood/Shield		
Ear & Eye Protection		
Sockets & Ratchet		
Fire Extinguisher & Water		

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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher and water close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.

WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

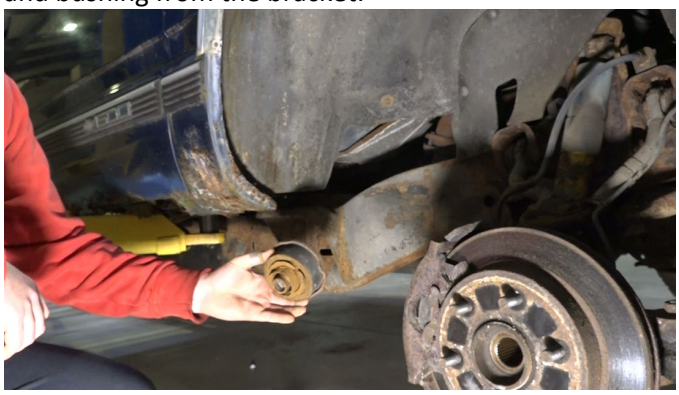
Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**

3) PREPARING FOR YOUR INSTALL

Remove your wheels, if applicable.

Remove any factory or aftermarket parts, linings, and/or coatings.

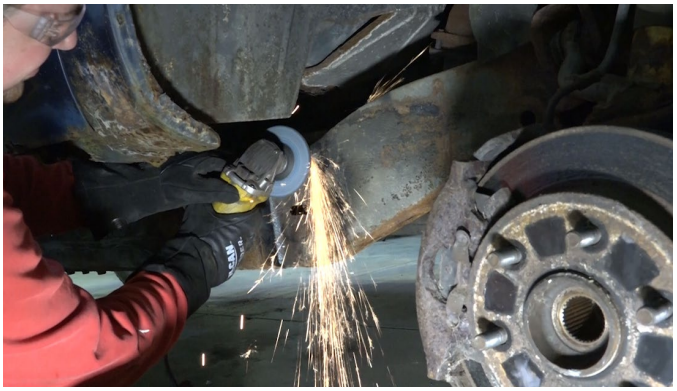
With a 15mm socket, remove the body mount bolt and bushing from the bracket.



4) CUT & CLEAN

Cut away and repair any rust and debris to help prevent it transferring to the product.

Clean the frame free of rust and debris, revealing bare metal, while leaving enough material to weld back onto.



(OPTIONAL) Paint the part and work area with a weldable primer to help prevent against rust.

5) WELD

Remove any potential fire hazards from the work area. Tac-weld the parts to the frame using their shapes for alignment. Following proper welding procedures, begin welding the part.

100% weld around all edges.