AT-6703SP
SLIP-ON MUFFLER ASSEMBLY
2006-2012 Arctic Cat 650 H1/ 700 Diesel/400/500 4X4

MBRP
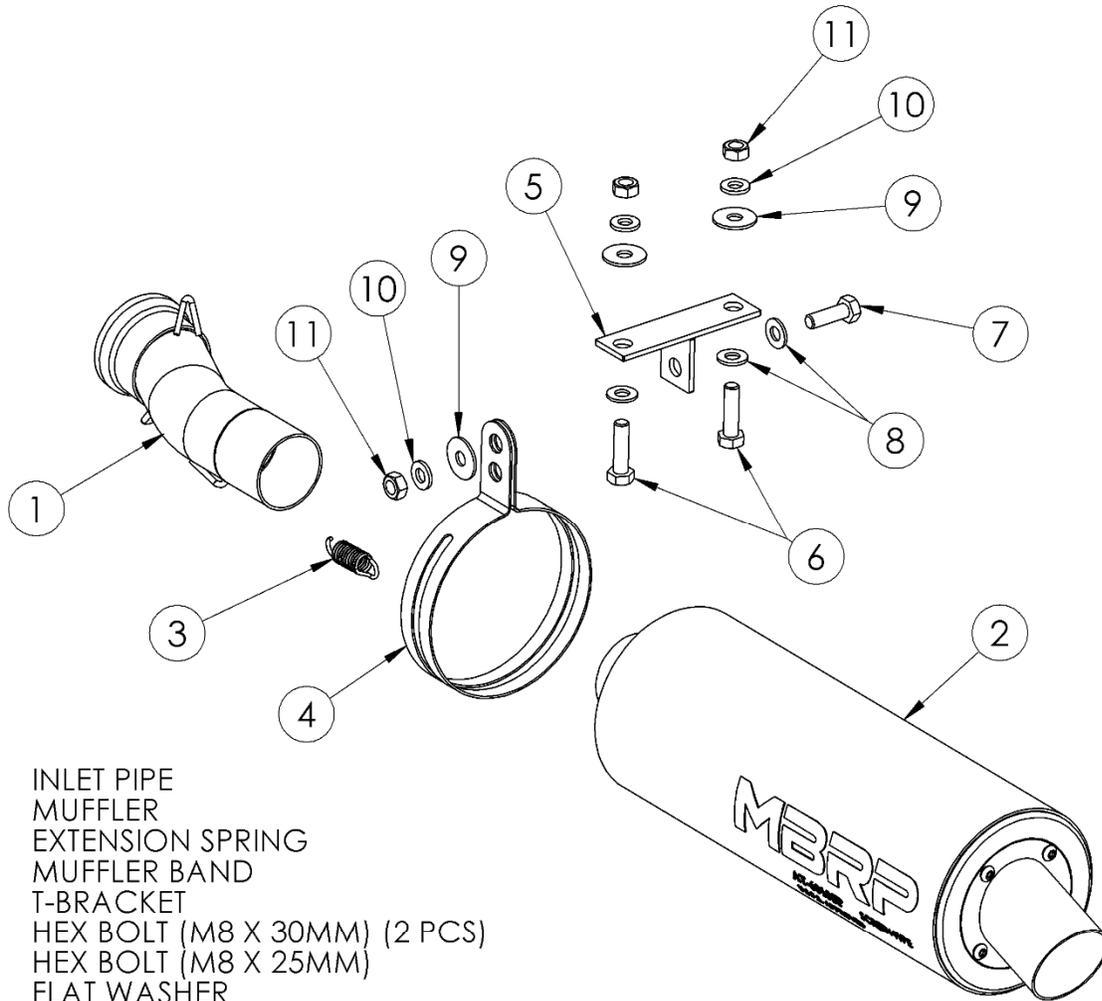
1. INLET PIPE
2. MUFFLER
3. EXTENSION SPRING
4. MUFFLER BAND
5. T-BRACKET
6. HEX BOLT (M8 X 30MM) (2 PCS)
7. HEX BOLT (M8 X 25MM)
8. FLAT WASHER
9. FLAT WASHER (10MM)
10. LOCK WASHER (8MM)
11. HEX NUT

PLEASE READ BEFORE STARTING INSTALLATION
While MBRP Ltd. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

Removal of Stock Exhaust:

1. Pull the two exhaust springs off from the front cup.

2. Slide the original muffler out of the rubber mounts.

Installation of MBRP Exhaust:
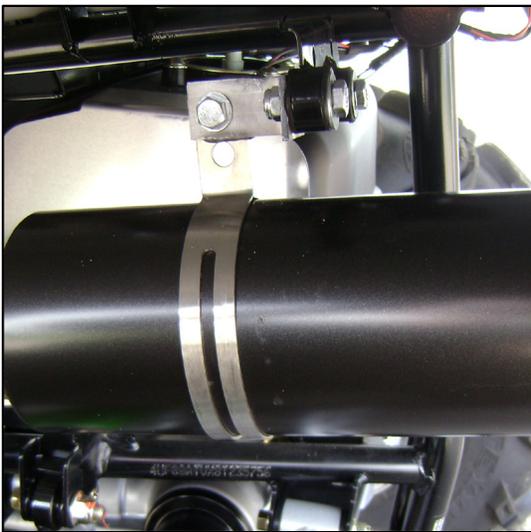
1. On the front side of the original rubber mounts, install the welded **T-Bracket** with the **M8 x 30mm Hex bolts** and the **Flat washers** at the rear of the bike.

2. Slide the new slip-on into the muffler with the spring tabs lined up on both.

3. Install the supplied **Spring** between the **Muffler** and the **Inlet Pipe**.

4. Slide the stainless-steel **Muffler band** over the muffler and slide the **Inlet Pipe** up to the original cup on the exhaust pipe.

5. Line the **Muffler band** up with the T mount and install the **M8 x 25mm Hex bolt**, **M8 Hex nut** and **Lock washer** – leave the bolts loose for now.

6. Install the two original springs at the front cup – now tighten the complete system.

Congratulations! You are ready to begin experiencing the improved performance and driving excitement of your MBRP Ltd. ATV Exhaust upgrade. We know you will enjoy your purchase.

Figure 1