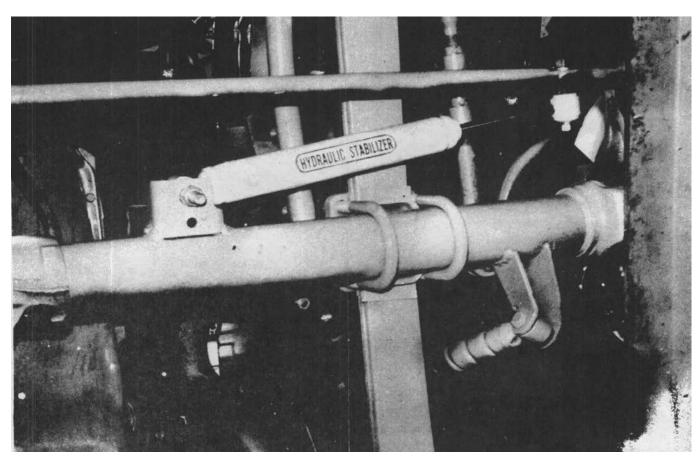
## INSTALLATION INSTRUCTIONS

## FORM NO. 82167



NOTE: Sleeve to be used on some 1974 and later four wheel drive units which have a tapered hole in tie rod. Examine the pin when you remove the original equipment steering stabilizer – taper will be readily apparent.

- 1. Remove original equipment.
- 2. Assemble cylinder and pin kit (P-511) on piston rod end of cylinder as shown on bag.
- 3. Place pin kit (140629) on barrel end of cylinder through hole in axle bracket. Install lock washer and nut hand tight.
- 4. Extend rod end of cylinder (install taper sleeve if hole in the tie rod is tapered) and put pin through hole in tie rod. Install lock washer and nut.
- 5. Tighten nuts securely on both ends of cylinder.
- 6. Re-check all nuts for proper tightness before releasing installation.

BOX CONTENT 1 – stabilizer cylinder 1 – installation instruction sheet 1 – P-511 pin kit 1 – 140629 pin kit

CAUTION: Any and all warranties including but not limited to any express warranties, implied warranty of merchantability, or implied warranty of fitness for a particular purpose shall not apply to any product altered in any way outside the premises of the manufacturer or to any product which is not installed in accordance with the written instructions provided by the manufacturer for installation of the product.